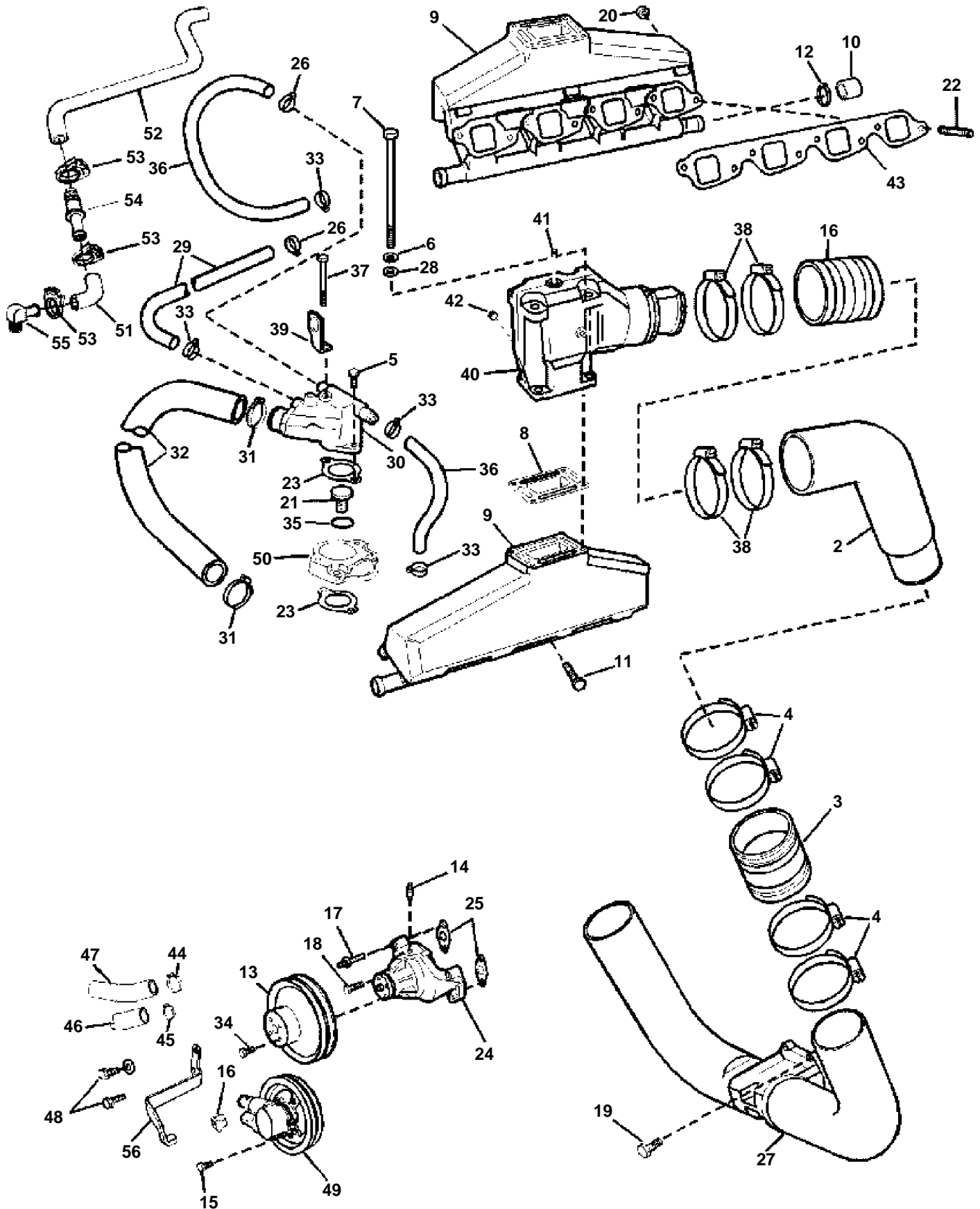


EXHAUST AND COOLING



EXHAUST AND COOLING

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3853353	1	Lock washer, Pulley	
2	3850211	2	Exhaust pipe, Upper	DPX
	3853237	2	Exhaust pipe, Upper	SX / DP-S
3	3852741	2	Hose, Upper exhaust pipe to exhaust pipe	DPX
	3852742	2	Exhaust hose, Upper exhaust pipe to exhaust pipe	SX / DP-S
4	3852604	8	Clamp, Hose, exhaust pipe	
5	3853401	1	Screw, Thermostat hsg to spacer	Gi
	3853401	1	Screw, Thermostat hsg to engine, short	GSi / DPX
6	3852002	8	Lock washer, Exhaust elbow to manifold	
7	3852830	8	Screw, Exhaust elbow to manifold	
8	3850496	2	Gasket, Exhaust elbow to manifold	
9	3852362	2	Exhaust pipe, Port and stbd	
10	3852476	2	Cap, Exhaust manifold	
11	3853326	8	Screw, Exhaust manifold	
12	3852602	2	Clamp, Cap to exhaust manifold	
13	3852220	1	Pulley, Water pump	
14	913564	1		Not shown
15	3857930	3	Screw, Pump pulley to crankshaft	Gi
	3858257	3	Screw, Pump pulley to crankshaft	GSi
16	3857954	1	Stop, Stop, water pump	
17	3852507	1	Stud, PS pump bracket to pump	SX / DP-S
18	3854653	3	Screw, Water pump	SX / DP-S
	3854653	4	Screw, Water pump	
19	3855472	4	Screw, Exhaust pipe to gimbal hsg	SX / DP-S
20	3853404	8	Lock nut, Exhaust manifold to cyl head	
21	3853983	1	Thermostat, Engine	
22	3852140	8	Stud, Manifold to engine	
23	3852111	1	Gasket, Thermostat hsg to intake manifold	Part of engine gasket kit
24	3855991	1	Coolant pump	
25	3853361	2	Gasket, Water pump	Part of engine gasket kit
26	3852602	1	Clamp, Hose, to thermostat hsg inlet	
27	3851000	1	Exhaust pipe	DPX
28	3852058	8	Washer, Exhaust elbow to manifold	
29	3850419	1	Hose, Engine cooler to thermostat	
30	3855018	1	Thermostat housing	
31	3852098	2	Clamp, Hose, thermostat hsg to water pump	
32	3856007	1	Hose, Thermostat hsg to water pump	
33	3852602	3	Clamp, Hose	
34	3853390	4	Screw, Water pump pulley to hub	
35	3852071	1	O-ring, Thermostat	Part of engine gasket kit
36	3857243	1	Hose, Thermostat to manifold	Port
	3857244	1	Hose, Thermostat to manifold	Stbd
37	3853391	1	Screw	
38	3853860	8	Clamp, Hose, exhaust elbow	
39	3852649	1	Bracket, Alignment eye	Gi
40	3857944	2	Exhaust riser, Port and starboard	
41	3850740	4	· Plug, Exhaust elbow, ¼ in	
42	3850999	4	· Plug, Exhaust elbow, ½ in	
43	3852472	2	Gasket, Manifold to engine	Part of engine gasket kit
44	3853786	1	Clamp, Hose, water pump inlet	
45	3853786	1	Clamp, Hose, water pump outlet	
46	3858214	1	Hose, Gimbal to water pump	SX/DP-S
	3858217	1	Hose, Gimbal to water pump	DPX
47	3858215	1	Hose, Water pump to reservoir	
48	3853155	2	Screw, Water pump to bracket	
49	3858230	1	Sea water pump	
50	3856977	1	Spacer, Thermostat hsg to manifold	Gi
51	3854673	1	Hose, Thermostat	
52	3857518	1	Hose, Valve to reservoir	Gi
	3850653	1	Hose, Valve to reservoir	GSi/DPX
53	3852196	3	Clamp, Hose	
54	3850666	1	Nipple	
55	3853598	1	Riser, Thermostat hsg	
56	3858240	1	Bracket, Stay, water pump	

EXHAUST AND COOLING

REF	PART NO.	QTY	DESCRIPTION	NOTES
56	3853389	2	Screw, Stay bracket to engine	Not shown
	3852162	1	Washer, Spacer, screw, thermostat hsg	GSi/DPX; not shown
	3853401	2	Screw, Spacer to intake manifold	Gi; Not shown